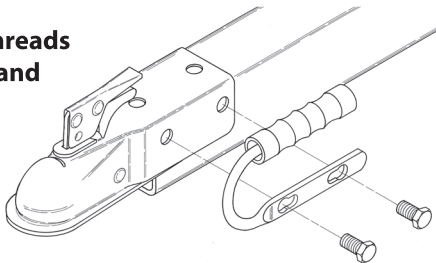


INSTALLATION INSTRUCTIONS

The coupler grip installs on the left side of the coupler as shown. Be sure the coupler mounting bolts are long enough to accept the additional 1/4" thickness of the grip. If bolts are not long enough, replace them with new, longer bolts of the same diameter and grade. Make certain the grip fits flat against the side of the coupler and tighten bolts.

⚠ WARNING: Be sure that bolt threads extend beyond the locknut or nut and lock washer to prevent nuts from loosening.

⚠ CAUTION: If long bolts extend through both sides of coupler and trailer tongue, take care not to over-tighten. Over-tightening will cause deformation of the coupler and trailer tongue. If trailer manufacturer has torque specifications for these bolts, follow their instructions.



If coupler is welded to trailer tongue and there are no side holes in tongue, drill holes using coupler holes as a guide. Holes through only one side of the tongue and short mounting bolts are preferred, but holes through both sides and longer bolts may be necessary.

⚠ WARNING: Double check installation to be certain bolt threads are clear through nuts and nuts are tight so they can not rattle loose.